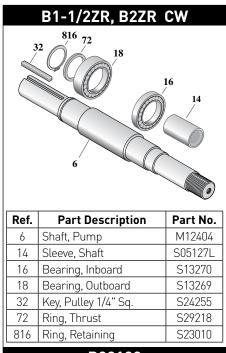
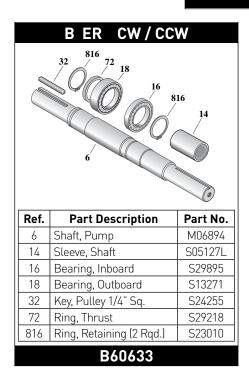
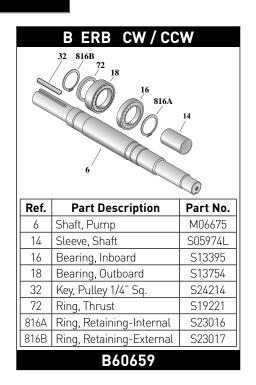


Section	FM
Supplement	C1
Date	March 4, 2013
	Supersedes 01/01/12

Replacement Shaft Kits





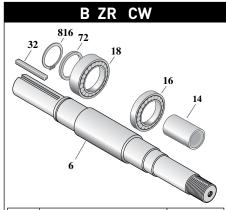


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BEARING FRAME MOUNT

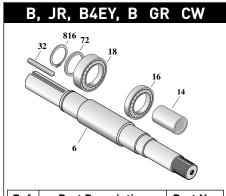
Section	FM
Supplement	C2
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Supersec	des 01/01/12

Replacement Shaft Kits



Ref.	Part Description	Part No.
6	Shaft, Pump	M12403
14	Sleeve, Shaft	S05127L
16	Bearing, Inboard	S13270
18	Bearing, Outboard	S13271
32	Key, Pulley 1/4" Sq.	S24255
72	Ring, Thrust	S29218
816	Ring, Retaining	S23010

B82184



Ref.	Part Description	Part No.
6	Shaft, Pump	M05828
14	Sleeve, Shaft	S05974L
16	Bearing, Inboard	S15604
18	Bearing, Outboard	S13396
32	Key, Pulley 1/2" Sq.	S24214
72	Ring, Thrust	S06519
816	Ring, Retaining	S23016
	B07596	

B ZR CCW

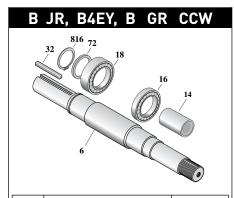
816 72

18

16

Ref.	Part Description	Part No.
6	Shaft, Pump	M12402
14	Sleeve, Shaft	S05127L
16	Bearing, Inboard	S13270
18	Bearing, Outboard	S13271
32	Key, Pulley 1/4" Sq.	S24255
72	Ring, Thrust	S29218
816	Ring, Retaining	S23010

B80695



Ref.	Part Description	Part No.
6	Shaft, Pump	M05701
14	Sleeve, Shaft	S05974L
16	Bearing, Inboard	S15604
18	Bearing, Outboard	S13396
32	Key, Pulley 1/2" Sq.	S24214
72	Ring, Thrust	S06519
816	Ring, Retaining	S23016

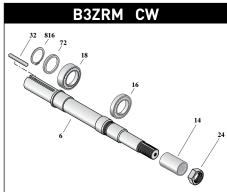


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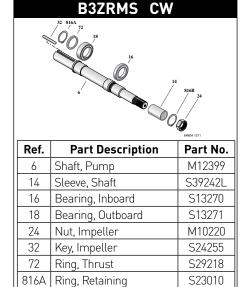
Section	FM
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Supe	rsedes 01/01/12

Replacement Shaft Kits



Ref.	Part Description	Part No.
6	Shaft, Pump	M12399
14	Sleeve, Shaft	S05127L
16	Bearing, Inboard	S13270
18	Bearing, Outboard	S13271
24	Nut, Impeller	M10220
32	Key, Impeller	S24255
72	Ring, Thrust	S29218
816	Ring, Retaining	S23010

B80698



B80699

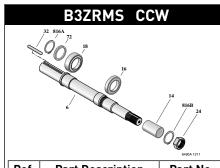
S23009

816B Ring, Seal Retaining

B3ZRM CCW 816 72 18 16 14

Ref.	Part Description	Part No.
6	Shaft, Pump	M12398
14	Sleeve, Shaft	S05127L
16	Bearing, Inboard	S13270
18	Bearing, Outboard	S13271
24	Nut, Impeller	U36-189SS
32	Key, Impeller	S24255
72	Ring, Thrust	S29218
816	Ring, Retaining	S23010

B80696



Ref.	Part Description	Part No.
6	Shaft, Pump	M12398
14	Sleeve, Shaft	S39242L
16	Bearing, Inboard	S13270
18	Bearing, Outboard	S13271
24	Nut, Impeller	U36-189SS
32	Key, Impeller	S24255
72	Ring, Thrust	S29218
816A	Ring, Retaining	S23010
816B	Ring, Seal Retaining	S23009

B80697

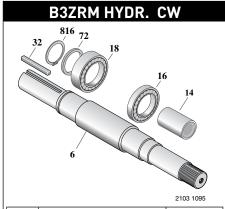


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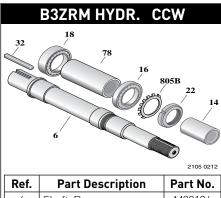
Section	FM
Supplement	C4
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Replacement Shaft Kits

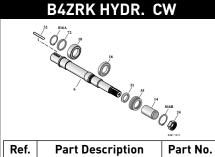


Ref.	Part Description	Part No.
6	Shaft, Pump	M12400
14	Sleeve, Shaft	S05127L
16	Bearing, Inboard	S13270
18	Bearing, Outboard	S13271
32	Key, Impeller	S24168
72	Ring, Thrust	S29218
816	Ring, Retaining	S23010

B80701

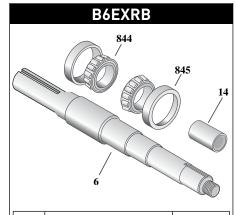


Ref.	Part Description	Part No.
6	Shaft, Pump	M08136
14	Sleeve, Shaft	S05127L
16	Bearing, Inboard	S13270
18	Bearing, Outboard	S13271
22	Locknut, Bearing	M10221
32	Key, Impeller	S24168
78	Spacer, Bearing	S08980
805B	305B Washer, Lock S16181	
	B75298	



Ref.	Part Description	Part No.
6	Shaft, Pump	M12405
14	Sleeve, Shaft	S39242L
16	Bearing, Inboard	S13270
18	Bearing, Outboard	S13271
24	Nut, Impeller	M10220
32	Key	S24168
35	Bearing drip cap	M10213
51	Seal, Oil	M10216
72	Ring, Thrust	S29218
816A	Ring, Retaining	S23010
816B	Ring, Retaining	S23009

B80703



Ref.	Part Description	Part No.
6	Shaft, Pump	M05317
14	Sleeve, Shaft	S14329L
844	Cone, Roller Bearing (2 Rqd.)	S36078
845	Cup, Roller Bearing (2 Rqd.)	S36077





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Part No.

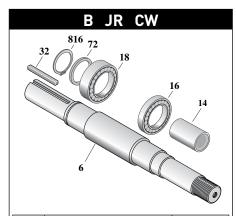
L07261

S23010

S23009

S24652

Replacement Shaft Kits



Ref.	Part Description	Part No.
6	Shaft	H05105
14	Sleeve	S05974L
16	Bearing	M15604
18	Bearing	M10184
37	Cap, Bearing	M10209
51A	Oil Seal	M10210
51B	Oil Seal	S14765
72	Ring, Thrust	S06519
816	Ring, Retaining, Int.	S23025
817	Ring, Retaining, Ext	s23016
*	Imp washer	S19275
*	Washer, Lock	S23038
*	Imp Screw	S23623
* Not illustrated.		

B73051

S39242L 14 Sleeve 16 Bearing S13270 18 M10218 Bearing M10221 Locknut Nut, Impeller M10220 M10213 Inner Bearing Cap Outer Bearing Cap M10214 51A Oil Seal M10217 51B Oil Seal M10216 72 Ring, Thrust M10222 M10215 78 Spacer, Sleeve 805B Washer, Lock S16181

Part Description

Ref.

6

Shaft

816A Ring, Retaining

816B | Ring, Retaining

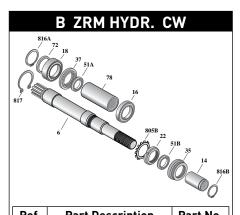
817 | Ring, Retaining

B ZRM HYDR. CW

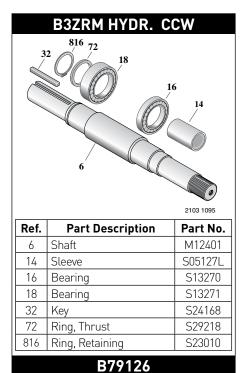


Section	FM	
Supplement	C6	
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Supersedes 01/01/12		

Replacement Shaft Kits



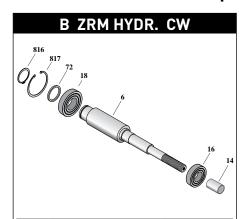
Ref.	Part Description	Part No.
6	Shaft	L07118
14	Sleeve	S39242L
16	Bearing	S13270
18	Bearing	M10218
22	Locknut	M10221
35	Inner Bearing Cap	M10213
37	Outer Bearing Cap	M10214
51A	Oil Seal	M10217
51B	Oil Seal	M10216
72	Ring, Thrust	M10222
78	Spacer, Sleeve	M10215
805B	Washer, Lock	S16181
816A	Ring, Retaining	S23010
816B	Ring, Retaining	S23009
817	Ring, Retaining	S24652





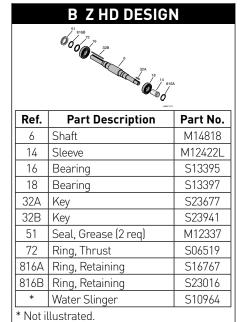
Section	FM	
Supplement	C7	
Date	March 4, 2013	
Supersedes 01/01/12		

Replacement Shaft Kits

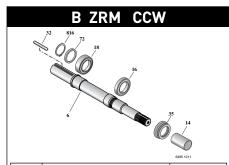


Ref.	Part Description	Part No.
6	Shaft	1000000880
14	Sleeve	S05127L
16	Bearing	M12395
18	Bearing	M12394
72	Ring, Thrust	M12392
816	Ring, Retaining	M12486
817	Ring, Retaining	M12487

B80519



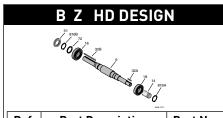
B85528



Ref.	Part Description	Part No.
6	Shaft	M12402
14	Sleeve	S05127L
16	Bearing	S13270
18	Bearing	S13271
32	Key	S24255
35	Inner Bearing Cap	S19033
72	Ring, Thrust	S29218
816	Ring, Retaining	S23010
*	Outer Bearing Cap	S19914

* Not illustrated.

B80694

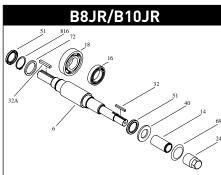


688 1311		
Ref.	Part Description	Part No.
6	Shaft	M12338
14	Sleeve	M12422L
16	Bearing	S13395
18	Bearing	S13397
32A	Key	S23677
32B	Key	S23941
51	Seal, Grease (2 Rqd.)	M12337
72	Ring, Thrust	S06519
816A	Ring, Retaining	S16767
816B	Ring, Retaining	S23016
*	Water Slinger	S10964
* Not illustrated.		



Section	FM	
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Supersedes 01/01/12		

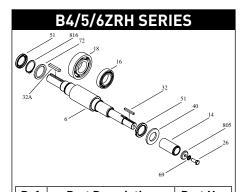
Replacement Shaft Kits



Ref.	Part Description	Part No.
6	Shaft	M15117
14	Sleeve	S29517L
16	Bearing, Inboard	M15133
18	Bearing, Outboard	M15132
24	Nut, Lock	S07829
32	Key, Impeller	M15123
32A	Key, Square 18-8 SS	M15203
40	Water Slinger	M15127
51	Oil Seal (2 Rqd.)	M15135
69	Washer	M15232
72	Ring, Thrust	M15202
816	Ring, Retaining, Int.	M15134
*	0-Ring	M15130
*	Ring, Retaining, Ext.	S29519

B85809

* Not illustrated.



Ref.	Part Description	Part No.
6	Shaft	M15091
14	Sleeve	M15098L
16	Bearing, Inboard	M15097
18	Bearing, Outboard	S13754
26	Capscrew	S23621
32	Key, Impeller	S23677
32A	Key, Square, 3/8"	S23941
40	Water slinger	S10964
51	Seal, Grease	M12337
69	Washer, Impeller	S06319
72	Ring, Thrust	M15095
805	Washer, Lock	S23038
816	Ring, Retaining	M15094